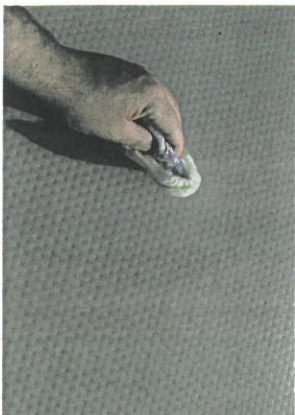# Navisafe 3M Mounting pad clean – prepare – peel – stick mounting instruction

Important :
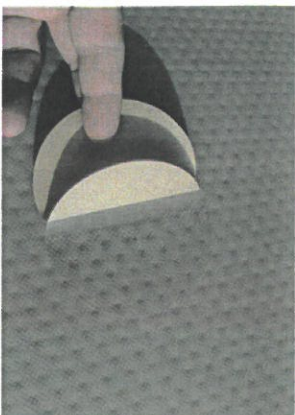There are two main types of material used in the manufacture of inflatable boat collar or tubes; Hypalon, and Polyvinyl Chloride (PVC). It is essential to know the fabric that your inflatable is made of to insure you use the correct cleaning/wiping product. Apply the cleaner/solvent in accordance with the manufacturer's instructions. Avoid general maintanence cleaners as these can contain ingredients that may leave residues on your inflatable fabric that may prevent glues from adhering properly. All applications should be performed between 70°F to 100°F (21°C to 38°C) and in a dry and well ventilated area (3MTM High Performance Acrylic Adhesive 350). Mounting to surfaces at temperatures below 50°F (10°C) is not recommended.
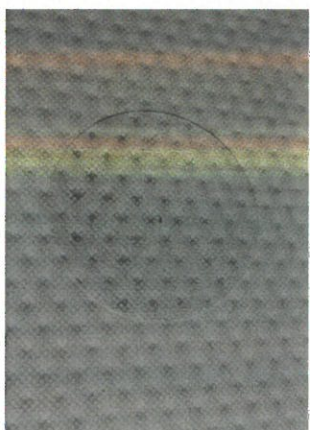

- Determine the location of the provided Navisafe 3M Mounting pad.
- Using the Navisafe Curved Disk as a template lightly trace the outline using a pencil.
- Once done mask off the traced outline so that the surrounding fabric area is separate from the area the pad will be mounted.
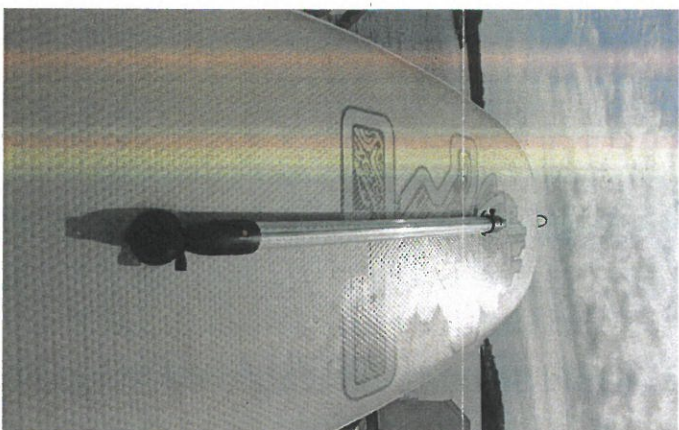

- Using a light duty sand paper gently abrade the masked off area (where mount will be adhered) creating an optimimal surface for adhesion.
- Use a lint free cloth to remove any dust from sanding.
- Wipe/Clean the surface of the masked off mounting area with the appropriate cleaning solvent for your material.
- Peel the protective paper from the adhesive on the 3M Mounting pad.

- Position the 3M Mounting pad to the exact area that you have marked, and have masked off and prepared.
- Once the 3M pad is positioned it will be difficult to remove and re-position.

- Bond strength is dependant upon the amount of surface to adhesive contact.
- Starting at the center press firmly and work your way out to the edges, if possible place a weight on the mount to insure proper contact as the adhesive bonds to the fabric.
- Full bonding time : 72 hour RT

- Navlight models 041, 34l and 200 and 205 can be mounted directly to the newly installe Navisafe 3M Mounting pad.